



INSTALLATION INSTRUCTIONS ▼ 2 DOOR

Check all listed components are included.

Headers, are supplied over length at **1500mm**, jambs and door stops at **2100mm**

NOTE: all closing bevels to doors must be removed by planning to square, prior to routing hinges into doors.

Measure width and heights and cut header and jambs accordingly.

Header with aluminium channel can be cut with a tungsten tip blade.

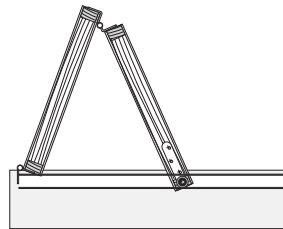
Route all hinge settings into door sides and jambs **90mm x 23.5mm x 2mm** route wheel setting into top of leading door(s) **80mm x 16mm x 6mm**, drill **22mm x 8mm** holes for magnets, insert then assemble frame. Stand up assembled frame with doors and place into trimmed out wall frame.

Using wedges ensure all jambs and head clearances are correct and true in alignment.

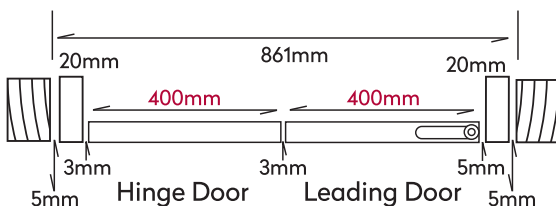
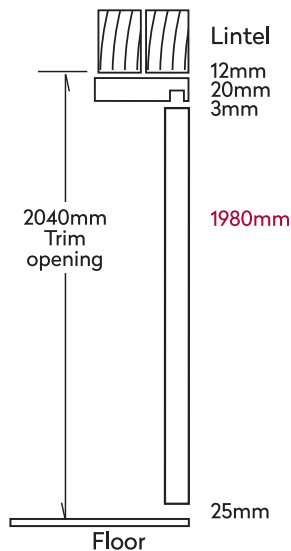
Fix jambs to wall frames as per normal procedure.

Fit and fix door stops, door handles of choice, architraves and trim.

DO NOT paint the wheel guide roller.



Max Panel Height 2000mm Min Panel Thickness 34mm
 Max Panel Weight 25kg Max number of panels 2
 Max Panel Width 700mm



1/ **Measure trim opening eg:** 2040mm high
 861mm wide

2/ **Establish door height**
 Trim height 2040mm
 less installation clearance >12mm
 less head Jamb thickness >20mm
 less head clearance >3mm
 less floor clearance >25mm

Door leaf height = 1980mm

3/ **Establish door width**
 Trim width 861mm
 less side Jamb thickness's >40mm
 less installation clearances >10mm
 less door clearances >11mm

Door width = 800mm

Divide by number of doors 2

Door size = 400mm

STANDARD SINGLE BI-FOLD
DOOR CLEARANCES

300mm	3mm	3mm	6mm
400mm > 500mm	3mm	3mm	5mm
600mm > 700mm	3mm	3mm	4mm